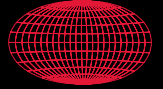
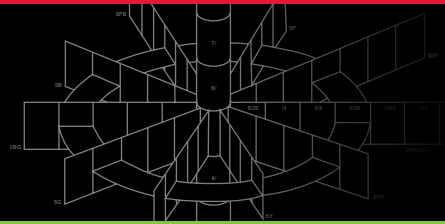


INDUSTRIAL COLOR COMPOUND SOLUTIONS

DYES FOR OIL FIELD DRILLING



GLOBAL COLOR INTELLIGENCE


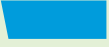



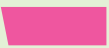




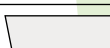
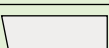

Keystone™ has been servicing color needs in the oil field industry for many years. The technology behind oil well drilling has continued to develop for many years. Keystone has worked closely in the oil field industry to improve efficiency and reduce production costs during the cementing phase of the operation. Keystone offers a variety of colors that readily allow the operator to detect the break between the mud and cement. This technique reduces the time and cost of raw materials during the cementing process. The dyes are formulated to withstand heat and pressure and will clearly indicate the surfacing of the cement.

Keystone also offers a unique chemistry of dyes that is only visible under UV light, and offers the operator the same advantages of reduced time and cost when working in the darkness of night.



DYE POWDERS

DYE LIQUIDS

Product Name	Product Code	Product Name	Product Code
 <b>Keyamine Turquoise G</b>	205-086-50	 <b>Keyamine Turquoise 8GL Liq</b>	205-086-42
 <b>Keyacid Green G Extra</b>	401-025-51	 <b>Keyacid Green G-AF Liquid</b>	401-025-42
 <b>Keyacid Red XB 100%</b>	601-052-40	 <b>Keyacid Red XBHS Liquid</b>	601-052-43
 <b>Keyacid Fast Orange YA</b>	501-007-50	 <b>Keyacid Orange Y Liquid</b>	501-007-40
 <b>Keyacid Tartrazine Conc</b>	801-023-50	 <b>Keyacid Tartrazine Supra Liquid</b>	801-023-33
 <b>Keyfluor White ST</b>	915-028-62	 <b>Keyfluor White ST Liquid</b>	915-028-41
 <b>Keyfluor White CBS-X</b>	915-351-50		

**For more information on Keystone Dyes for Oil Field Drilling contact your Keystone representative.**

- > As a Keystone customer, you will have direct access to professionals who can answer technical questions and provide timely assistance, as well as samples of our dyes, technical specifications, and formulating assistance.
- > In addition to supplying a complete and comprehensive line of colorants, we are committed to providing you with the best technical information available.

DISCLAIMER: These data were obtained by testing according to our methods, with any necessary test deviations. Other test methods may give different results. Incoming evaluations, by the customer is therefore unconditionally recommended. The use and application of our colorants and information included is without any warranty, whether expressed or implied, verbal or written. No statements of recommendation contained in this product literature is to be construed as inducement to infringe on any relevant patent now or hereafter in existence. © Copyright 2012 Keystone Aniline Corporation

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