















Keysperse WPN Pigment Dispersions

Keysperse WPN Pigment Dispersions are aqueous, resin based dispersions designed for use in wood coatings, decorative concrete and other surface coloring industrial applications. Keysperse WPN dispersions are:

- VOC free
- Highly transparent with excellent gloss
- Suitable for spray, wipe or roller applications
- Formulated to give improved penetration without grain raising
- Formulated with oxide and high performance organic pigments for excellent lightfastness in a small particle size dispersion
- Acrylic resin based
- Compatible in all proportions with acetone*

*Except for Keysperse White WPN. You must first make up a 50/50 water/acetone blend and then add this to the Keysperse White WPN to ensure stability.

Product Name & Description	Product Code	Pigment	Typical Properties			
			Total Solids	Wt./Gallon	pH	Pigment %
 Keysperse Black WPN	110-207-44	Black 7	28.7%	9.2	8.5	~23%
 Keysperse Blue WPN	210-415-44	Blue 15:3	31.0%	9.2	8.5	~23%
 Keysperse Brown WPN	310-223-44	Brown 23	32.5%	9.25	9.0	~10%
 Keysperse Raw Sienna WPN	310-507-44	Brown 7	44.0%	11.2	9.0	~35%
 Keysperse Oxide Brown WPN	310-517-44	Brown 7	44.0%	10.1	9.0	~35%
 Keysperse Burnt Sienna WPN	310-327-44	Brown 7	44.0%	11.2	9.0	~35%
 Keysperse Green WPN	410-207-44	Green 7	33.0%	9.6	9.0	~26%
 Keysperse Red BS-WPN	610-223-44	Red 23	29.0%	9.0	9.0	~24%
 Keysperse Red YS-WPN	610-321-44	Red 221	22.5%	9.1	9.0	~13%
 Keysperse Yellow GS-WPN	810-293-44	Yellow 93	25.6%	8.9	9.2	~25%
 Keysperse Yellow RS-WPN	810-483-44	Yellow 83	25.5%	8.5	9.0	~22%
 Keysperse White WPN	910-206-44	TiO2	41.0%	10.6	8.9	~27%

Keysperse WPN Pigment Dispersions

Use and Care

- Stir Keysperse dispersions thoroughly before use.
- If storing an opened and partially used container, immediately replace the lid securely to prevent evaporation of the water and to reduce the risk of fungal and/or bacterial contamination from the atmosphere.

- Letdown Keysperse dispersion slowly into the finished formulation.
- Keysperse products must be stored above freezing (0°C or 32°F).
- If diluting Keysperse, slowly add water to the dispersion. Do not add the dispersion to water.

- In addition to supplying a complete and comprehensive line of colorants, at **Keystone Aniline Corporation** we are committed to providing our customers with the best technical information available. Call **1-800-522-4DYE** for samples or technical assistance.
- As a Keystone customer, you will have direct access to professionals who can answer technical questions and provide timely assistance.
- Please give us a call or visit our web site at **www.dyes.com**

Please feel free to contact us for samples of our dyes, technical specifications, or for formulating assistance.

DISCLAIMER: These data were obtained by testing according to our methods, with any necessary test deviations. Other test methods may give different results. Incoming evaluations, by the customer is therefore unconditionally recommended. The use and application of our colorants and information included is without any warranty, whether expressed or implied, verbal or written. No statements of recommendation contained in this product literature is to be construed as inducement to infringe on any relevant patent now or hereafter in existence.

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